



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



TENCONI SA
Via della Stazione 50
6780 Airola
Switzerland

Further sites according to appendix

Scope

Design, development and production of steel constructions, of components for the railways and others, of insulated rail joints and other polyamide parts.
Design and development of aluminium constructions for the railways and others.
Mechanical machining.
Forged and hot stamped items.
Maintenance (fixing and revision) of rolling stock material.

Normative base

ISO 3834-2:2005

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2005

Reg. no. H42984
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A. Grisard, President SQS


F. Müller, CEO SQS



Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland





Appendix

Appendix of main certificate H42984



TENCONI SA
Via della Stazione 50
6780 Airolo
Switzerland

| Central Function | Scope | Norm / Revision | Reg. no. | Validity |
|--|---|-----------------|----------|--------------------------|
| TENCONI SA Via della Stazione 50 6780 Airolo Switzerland | Design, development and production of steel constructions, of components for the railways and others, of insulated rail joints and other polyamide parts. Design and development of aluminium constructions for the railways and others. Mechanical machining. Forged and hot stamped items. Maintenance (fixing and revision) of rolling stock material. | ISO 3834-2:2005 | H42984 | 02.08.2022 26.07.2025 |

| Locations | Scope | Norm / Revision | Reg. no. | Validity |
|---|--|-----------------|----------|--------------------------|
| TENCONI SA Via Industrie 6593 Cadenazzo Switzerland | Production of aluminium constructions and components for the railways and others. Mechanical machining. Maintenance (fixing and revision) of rolling stock material. | ISO 3834-2:2005 | H42984 | 02.08.2022 26.07.2025 |

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Bernstrasse 103, 3052 Zollikofen, Switzerland



The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



TENCONI SA
Via della Stazione 50
6780 Airola
Switzerland

| Welding processes under EN ISO 4063 | Materials group under CR ISO 15608 | Other materials | Dimensions mm | Comments |
|-------------------------------------|------------------------------------|-----------------|------------------------------------|-------------------------------------|
| 135 | 1.1,1.2 | | 1.75 – 100 mm BW ≥ 1.75 mm FW | EN ISO 15614-1 EN ISO 15614-1 |
| 135 | 1.4 | | 7.5 – 30 mm FW 3 – 30 mm BW | EN ISO 15614-1 EN ISO 15614-1 |
| 135 | 2.1 | | 3 – 24 mm FW 3 – 24 mm BW | EN ISO 15614-7 (overlay welding) |
| 141 | 1.2 | | 2 – 6 mm BW Ø ≥ 30 mm | EN ISO 15614-1 |
| 135 | 8.1 | | 3 – 30 mm BW 4 – 16 mm FW | EN ISO 15614-1 EN ISO 15614-1 |
| 141 | 8.1 | | 3 – 12 mm BW Ø ≥ 30 mm | EN ISO 15614-1 |
| 141 | 7.1 | | 0.8 – 1.6 mm BW 0.8 – 2.4 mm FW | EN ISO 15614-1 EN ISO 15614-1 |
| 131 | 23.1 | | 1.5 – 30 mm BW 3 – 30 mm FW | EN ISO 15614-2 EN ISO 15614-2 |
| 131 | 23.1 | | 1.5 – 6 mm FW a=2.25 – 4.5 mm | EN ISO 15614-2 |
| 131 | 23.1/22.4 | | 3 – 20 mm FW a=2.25 – 10.5 mm | EN ISO 15614-2 |
| 135 | 1.1, 1.2/7.1, 7.2 | | a ≥ 5 mm FW | EN ISO 15614-1 |
| 141 | 23.1 | | 3 – 20 mm BW/FW | EN ISO 15614-2 |
| 141 / 135 | 1.1, 1.2, 7.2 | | 10 – 40 mm BW | EN ISO 15614-1 |
| 135-v (robot) | 2.1 | | 3 – 24 mm FW 3 – 24 mm BW | EN ISO 15614-7 (overlay welding) |
| 135-v (robot) | 5.1, 5.2 | | ≥ 25 mm BW (overlay welding) | EN ISO 15614-7 |

| | Surname | First name | Description/Title |
|---------------------|----------|------------|-------------------|
| Welding supervisor: | Beresini | Flavio | IWE |
| Deputizing: | Messina | Maurizio | IWS |
| | Calci | Gianluigi | IWS |
| | Amicone | Roberto | IWT |

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